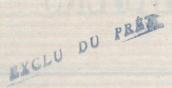
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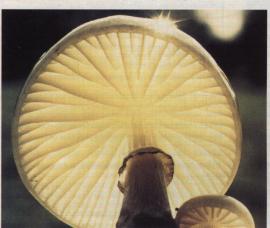
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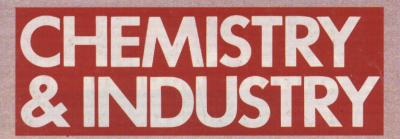
During its 25-year history, phase transfer catalysis has proved that it can speed up reactions without the need for toxic solvents, as Stewart Tyler and James Clark of the University of York reveal.

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